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D2956

Job Sheet 215523



Part No: D2956

Job Qty: 2 pcs

DAS
21
9-89

Part Name: Window Frame



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/17/20

Job Tracking No:

Due Date: 11/23/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP A 00.01.14 New issue EC IPP Rev:B Now on Waterjet 07-06-25 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off						
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time							
100	Waterjet - Flow - 1	4 pcs		11/21/20	0.07	0.67	Waterjet - Flow		pc 20/11/18						
110	QC 2	4 pcs		11/21/20	0.00	0.00	QC 2 - 1								
							QC 2 - 12								
							QC 2 - 14								
							QC 2 - 17								
							QC 2 - 19								
							QC 2 - 2								
							QC 2 - 20								
							QC 2 - 22								
							QC 2 - 23								
							QC 2 - 25								
							QC 2 - 32								
							QC 2 - 33								
							QC 2 - 35								
							QC 2 - 39								
							QC 2 - 4								
							QC 2 - 40								
							QC 2 - 44								
							QC 2 - 45								
							QC 2 - 48		pc 20/11/18						
							QC 2 - 49								
							QC 2 - 50								
							QC 2 - 51								
														QC 2 - 52	
														QC 2 - 57	
							QC 2 - 62								
							QC 2 - 63								
							QC 2 - 8								
							QC 2 - 66								
							QC 2 - 64								
							Plex 11/17/20 7:44 AM Dart.lajeunesse.mar								

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120 QC 8	4 pcs	11/21/20	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	DAS
				QC 8 - 66	82
				QC 8 - 73	9.89
				QC 8 - 82	NOV 19 2020
130 Handfinish - 1-1 Chemical-B4B	4 pcs	11/21/20	0.00 0.23	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 -	

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68-9
34
DAS

				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS
				Packaging 3 - 7 - B4B		28
				Packaging 3 - 8 - B4B		1-89 NOV 21 2020
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
170 QC 21 - SA	4 pcs	11/23/20	0.00 0.00	QC 21 - SA - 21		DAS
				QC 21 - SA - 70		21 NOV 23 2020
				QC 21 - SA - 9		9-89
				QC 21 - SA - 77		
				QC 21 - SA - 28		
Part Op 100 - 1-Cut as per Dwg D2956 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB) 120 - (QC8- Inspect parts - second check) 130 - (Chemical Conversion Coat per QSI005 4.1) <i>M231469</i> 140 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: <i>1:45. O.V.T. 320° FINISH: 2:05</i> 150 - (QC3- Inspect Part Finish) 160 - (Identify as per dwg & Stock Location: _____) 170 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M5052H32S.040	5052-H32 .040 Sheet	12.9168 sf (3.2292 ea)	100-Waterjet - Flow - 1	<i>S275576</i>		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Flow - 1	M5052H32S.040	13	22	0		
Part Specifications						
Specifications could not be found.						

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S314028



Part: D2956

Job No: 215523

Serial No/Batch: S314028

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/18/20